

1 **ROTARY BENDING TOOL AND METHOD OF MANUFACTURE**

2

3 **Abstract of the Disclosure**

4 A rotary bending tool having a series of graphite plugs mounted in a saddle recess

5 engaging a rocker surface to lubricate the same. The rocker is machined in an unhardened state

6 and thereafter heat treated to be hardened, with reverse bending of the rocker thereafter carried

7 out to correct any warpage.

8